

Welding Certificate

1090-2.00130.GSIDu.2014.008

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer

Machinefabriek Emmen b.v.

**Ph. Foggstraat 35
7825 AK Emmen
NETHERLANDS**

Technical specification

EN 1090-2:2018

Execution class(es)

EXC4 according to EN 1090-2

Welding Process(es)
(Reference no. acc. to DIN EN ISO 4063)

111, 121, 135 (partly mechanized), 136 (partly mechanized),
138 (partly mechanized), 141 (manually), 142

Material Group

1.2, 1.3, 3.1
according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 2 and 3
10.1, 8.1
according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 4

Responsible Welding Coordinator

(Title, Surname, Name, Qualification, Date of birth)

Ing. Jacob Niemann, IWE

born on: 26.03.1970

Substitute

(Title, Surname, Name, Qualification, Date of birth)

Frank Pijfers, IWT

born on: 12.06.1970

Confirmation

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Validity start

27.05.2014

Period of validity

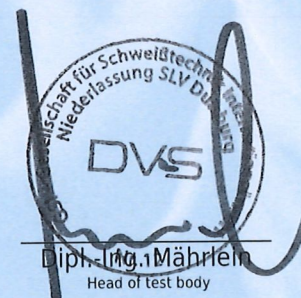
22.06.2024

Remarks

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Place and date of issue

Duisburg, 23.07.2021
Klotzki/DR


Dipl.-Ing. Mährlein
Head of Test body